

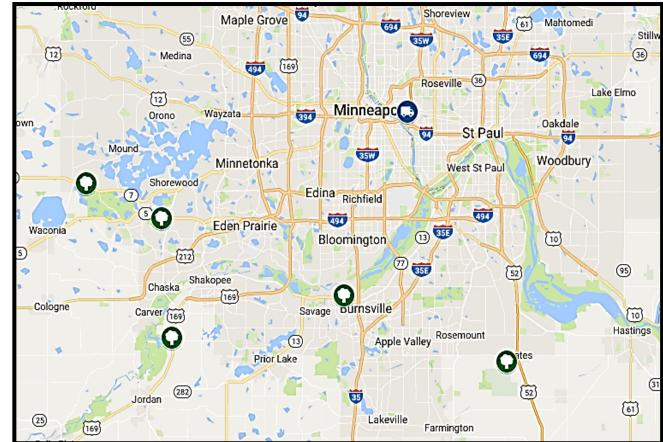
Contamination in Commercial Composting

Dakota County School Recycling Workshop Presented by: Jake Duame Specialized Environmental Technologies, Inc. July 18, 2023



COMPANY OVERVIEW

- Specialized Environmental Technologies, a WM subsidiary
- Operate four local composting sites
- Members of the US Composting Council and MN Composting Council
- ~250,000 yd³ of brush and yard waste
- ~20,000 tons of organics received annually
- ~100,000 yd³ of compost and soil blends sold annually







Adapting the process to reduce contamination

- Review and Update Acceptable Material List
 - All food scraps including meat, bones, and dairy
- Uncoated paper products
- ALL BPI certified compostable products
- Offer Education to Haulers and Generators





What is BPI Certified?

- The product breaks down yielding H2O, CO2 and biomass
- Biodegrades at a rate similar to other known compostable materials
- Leaves no visible, distinguishable or toxic residue
- Certified compostable products MUST have this label stamped on product or packaging
- Visit <u>www.bpiworld.org</u>







Adapting the process to reduce contamination (continued)

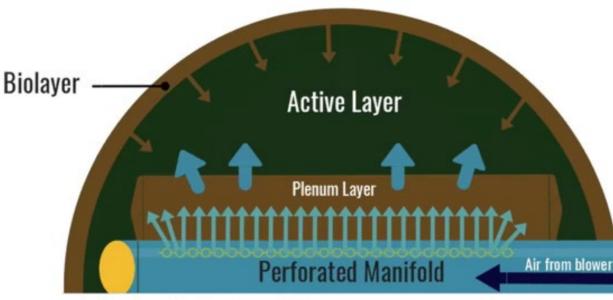
- Inspect incoming loads for quality control
- Reject contaminated loads
- Provide feedback to customers

		Load Inspect	ION FORM	
Date:Time	Truck #:		-	
				Net Weight (tons):
Source (city, county, transfer,				
Overall Quality of Load (circle	-			
Light: 1-2% contamination by Moderate: 3-4% contamination Heavy: 4-5% contamination b Rejected: greater than 5% cor % contamination is estima	on by vol y volume itaminat	e ion by volume ⊣		action required
Description of Contamination			Heavy	Notes
Plastic trash bags				
Plastic cups or bottles				
Plastic wrap/film				
Glass				
Plastic coated paper/cartons				
Steel/aluminum cans				
Plastic silverware				
Styrofoam				
Tin trays				
Buckets/pails				
HHW				
C&D				
Other (describe):				
Unacceptable material (fee to What, if any, corrective action Additional notes/specific orig	ns will b	e taken:		



Ideal Conditions for Composting

- C:N ratio of 25:1
- 40-60% Moisture Content
- Oxygen levels above 8%



- 1. Air exits perforations in manifold
- 2. Air slowed & diffused by plenum layer
- 3. Air promotes aerobic composting in active layer
- 4. Biofiltration layer traps heat and prevents odor escape

Screening Equipment







Non-Compostables from the Cafeteria





More Non-Compostables from the Cafeteria





Plastic Utensils





More Plastic Utensils





Reusable Utensils



Milk Cartons





More milk cartons

Old Milk Cartons



The Environmental Hazard of Composting Plastic-Coated Paper Products

• <u>www.ecocycle.org/specialreports/</u> <u>microplasticsincompost</u>





Fiber Trays Stacked Together



Clean Organics...







... Makes Clean Compost!





Environmental benefits of organics recycling and compost

Waste Prevention

- Saves valuable landfill space
- Low BTU output through incineration
- Reduces greenhouse gas emissions
- Creates a marketable commodity out of waste
- Compost use
 - Improves water holding capacity
 - Increases filtration rates in soil
 - Reduces erosion and runoff
 - Increases nutrients and organic matter in soil



Compost Markets and Uses

- Erosion Control
- Rain Garden Media
- Gardening
- Landscaping
- State Highway Projects
- Topdressing Lawns





Questions?

Jake Duame jduame@setmn.com 612-366-5207



Specialized Environmental Technologies, Inc.





Specialized Environmental Technologies, Inc. Company 4250 Creekview Circle, Suite 201 Minnetrista, MN 55375 952-946-6999